

SAFETY DATA SHEET

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier	
Product identifier	: AK350
Product name	: Fade-Out Thinner
Product type	: Liquid.
Other means of identification	: 1250002455; 1250056443
Date of issue	: 16 January 2024
Version	: 1.19
Date of previous issue	[:] 15 January 2024
1.2 Relevant identified use	s of the substance or mixture and uses advised against
Identified uses	: Solvent.
Uses advised against	: Not for sale to or use by consumers.
1.3 Details of the supplier of	of the safety data sheet
Axalta Coating Systems Ge Christbusch 25 DE 42285 Wuppertal +49 (0)202 529-0	rmany GmbH & Co. KG
e-mail address of person responsible for this SDS	: sds-competence@axalta.com
Axalta Coating Systems UK Unit 1, Quadrant Park, Mun GB Welwyn Garden City, H +44 (0)1707 518 000	Idells
1.4 Emergency telephone r	number
<u>Supplier</u> Telephone number	: +(44)-870-8200418

SECTION 2: Hazards identification

Product definition

Hours of operation

: Mixture

:

Classification according to UK CLP/GHS

Flam. Liq. 2, H225 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

Ingredients of unknown toxicity	 4.8 percent of the mixture consists of component(s) of unknown acute oral toxicity 4.8 percent of the mixture consists of component(s) of unknown acute dermal toxicity 4.8 percent of the mixture consists of component(s) of unknown acute inhalation toxicity
Ingredients of unknown ecotoxicity	: Contains 4.8% of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

Hazard	nictoarame
Παζαιυ	pictograms

Hazard pictograms		
Signal word	Danger	
Contains	cyclohexanone 2-methoxy-1-methylethyl acetate ethyl acetate Reaction mass of ethylbenzene and xylene	
Hazard statements	 H225 - Highly flammable liquid and vapour. H304 - May be fatal if swallowed and enters airways. H315 - Causes skin irritation. H318 - Causes serious eye damage. H335 - May cause respiratory irritation. H336 - May cause drowsiness or dizziness. H373 - May cause damage to organs through prolonged or repeated exposu 	ure.
Precautionary statements		
Prevention	P280 - Wear protective gloves. Wear eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ic sources. No smoking. P260 - Do not breathe vapour.	gnition
Response	P301 + P331 - IF SWALLOWED: Do NOT induce vomiting. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for seminutes. Remove contact lenses, if present and easy to do. Continue rinsing Immediately call a POISON CENTER or doctor.	
Storage	Not applicable.	
Disposal	Not applicable.	
Supplemental label elements	Not applicable.	
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	Not applicable.	
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	This mixture does not contain any substances that are assessed to be a PB vPvB.	T or a
Other hazards which do not result in classification	None known.	

SECTION 3: Composition/information on ingredients

3.2 Mixtures :	Mixture			
Product/ingredient name	Identifiers	%	Classification	Туре
cyclohexanone	REACH #: 01-2119453616-35 EC: 203-631-1 CAS: 108-94-1 Index: 606-010-00-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335	[1] [2]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6	≥10 - ≤25	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
ethyl acetate	REACH #: 01-2119475103-46 EC: 205-500-4 CAS: 141-78-6	≥10 - ≤25	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	[1] [2]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4	≥10 - ≤25	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	[1] [2]
Reaction mass of ethylbenzene and xylene	REACH #: 01-2119539452-40 EC: 905-588-0	≥10 - ≤21	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1]
isopentyl acetate	REACH #: 01-2119548408-32 EC: 204-662-3 CAS: 123-92-2 Index: 607-130-00-2	≤10	Flam. Liq. 3, H226 EUH066	[1] [2]
2-methylbutyl acetat	EC: 210-843-8 CAS: 624-41-9 Index: 607-130-00-2	≤3	Flam. Liq. 3, H226 EUH066 See Section 16 for the full text of the H statements declared above.	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Туре

[1] Substance classified with a physical, health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

SECTION 4: First aid	d measures
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms				
Eye contact	: Adverse symptoms may include the following: pain watering redness			
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness			
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur			
Ingestion	: Adverse symptoms may include the following: stomach pains nausea or vomiting			
4.3 Indication of any immedia	ate medical attention and special treatment needed			

Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large
	quantities have been ingested or inhaled.
Spacific treatments	• No specific treatment

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media		
Suitable extinguishing media	:	Recommended: alcohol-resistant foam, CO ₂ , powders, water spray.
Unsuitable extinguishing media	:	Do not use water jet.
5.2 Special hazards arising fi	rom	the substance or mixture
Hazards from the substance or mixture	:	Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.

Hazardous combustion	:	Decomposition products may include the following materials: carbon monoxide,
products		carbon dioxide, smoke, oxides of nitrogen.

5.3 Advice for firefighters

Special protective actions for fire-fighters	:	Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
Special protective equipment for fire-fighters	:	Appropriate breathing apparatus may be required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures					
For non-emergency personnel	:	Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.			
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".			
6.2 Environmental precautions	:	Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.			

6.3 Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

6.4 Reference to other	: See Section 1 for emergency contact information.
sections	See Section 8 for information on appropriate personal protective equipment.
	See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits.

In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Mixture may charge electrostatically: always use earthing leads when transferring from one container to another.

Operators should wear antistatic footwear and clothing and floors should be of the conducting type.

Keep away from heat, sparks and flame. No sparking tools should be used.

Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Put on appropriate personal protective equipment (see Section 8).

Never use pressure to empty. Container is not a pressure vessel.

Fade-Out Thinner

SECTION 7: Handling and storage

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws.

Do not allow to enter drains or watercourses.

Information on fire and explosion protection

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

Notes on joint storage

Keep away from: oxidising agents, strong alkalis, strong acids.

Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Seveso Directive - Reporting thresholds

Danger criteriaCategoryNotification and MAPP
thresholdSafety report thresholdP5c5000 tonne50000 tonne

7.3 Specific end use(s)

Recommendations	: Not available.
Industrial sector specific solutions	: Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values					
cyclohexanone	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed					
	through skin.					
	STEL: 20 ppm 15 minutes.					
	TWA: 10 ppm 8 hours.					
	STEL: 82 mg/m ³ 15 minutes.					
	TWA: 41 mg/m ³ 8 hours.					
2-methoxy-1-methylethyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed					
	through skin.					
	STEL: 548 mg/m ³ 15 minutes.					
	TWA: 50 ppm 8 hours.					
	TWA: 274 mg/m ³ 8 hours.					
	STEL: 100 ppm 15 minutes.					
ethyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020).					
	STEL: 400 ppm 15 minutes.					
	TWA: 200 ppm 8 hours.					
	STEL: 1468 mg/m ³ 15 minutes.					
	TWA: 734 mg/m ³ 8 hours.					
n-butyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020).					
	STEL: 966 mg/m ³ 15 minutes.					
	STEL: 200 ppm 15 minutes.					
	TWA: 724 mg/m ³ 8 hours.					
	TWA: 150 ppm 8 hours.					
isopentyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020). [pentyl					
	acetates (all isomers)]					
	STEL: 541 mg/m ³ 15 minutes.					
	STEL: 100 ppm 15 minutes.					
	TWA: 50 ppm 8 hours.					
ate of issue/Date of revision : 1/16/2024	Date of previous issue : 1/15/2024 Version : 1.19					

SECTION 8: Exposure controls/personal protection

	TWA: 270 mg/m ³ 8 hours.
2-methylbutyl acetat	EH40/2005 WELs (United Kingdom (UK), 1/2020). [pentyl
	acetates (all isomers)]
	STEL: 541 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 50 ppm 8 hours.
	TWA: 270 mg/m³ 8 hours.

Biological exposure indices

Product/ingredient name	Exposure indices		
cyclohexanone	EH40/2005 BMGVs (United Kingdom (UK), 8/2018) BGV: 2 mmol/mol creatinine, cyclohexanol [in urine]. Sampling time: post shift.		
Recommended monitoring : Reference	should be made to appropriate monitoring standards. Reference to		

Recommended monitoring : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
cyclohexanone	DNEL	Long term Inhalation	9.8 ppm	Workers	Systemic
	DNEL	Short term Dermal	1 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	1 mg/kg bw/day	General	Systemic
	DNEL	Short term Oral	1.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	1.5 mg/kg bw/day	General	Systemic
	DNEL	Short term Dermal	4 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	4 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	10 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	20 mg/m ³	General population	Local
	DNEL	Short term Inhalation	20 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	40 mg/m ³	General population	Local
	DNEL	Long term Inhalation	40 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	40 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	80 mg/m³	Workers	Local
	DNEL	Short term Inhalation	80 mg/m³	Workers	Systemic
2-methoxy-1-methylethyl acetate	DNEL	Long term Dermal	796 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	275 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	550 mg/m³	Workers	Local
ethyl acetate	DNEL	Long term Inhalation	200 ppm	Workers	Systemic
	DNEL	Long term Dermal	63 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	63 mg/kg bw/day	Workers	Systemic
		Long term	734 mg/m ³	Workers	Local

SECTION 8: Exposure controls/personal protection

ECTION 8: Exposure cont	rols/p	ersonal prote	ction		
	DNEL	Inhalation Long term Inhalation	734 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	1468 mg/ m³	Workers	Local
	DNEL	Short term Inhalation	 1468 mg/ m³	Workers	Systemic
n-butyl acetate	DNEL	Short term Dermal	11 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	11 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	300 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	600 mg/m³	Workers	Local
	DNEL	Short term Inhalation	600 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	7 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	48 mg/m³	Workers	Systemic
Reaction mass of ethylbenzene and xylene	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m³	Workers	Systemic
isopentyl acetate	DNEL	Long term Oral	1.47 mg/ kg bw/day	General population	Systemic
	DNEL	Long term Dermal	1.47 mg/ kg bw/day	General population	Systemic
	DNEL	Long term Dermal	2.95 mg/ kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	5.1 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	20.8 mg/m ³	Workers	Systemic

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
cyclohexanone	Fresh water	0.0329 mg/l	-
	Marine water	0.0329 mg/l	-
2-methoxy-1-methylethyl acetate	Fresh water	0.635 mg/l	-
, , , ,	Marine water	0.0635 mg/l	-
	Sewage Treatment Plant	100 mg/l ັ	-
	Fresh water sediment	3.29 mg/kg dwt	-
	Marine water sediment	0.329 mg/kg dwt	-
	Soil	0.29 mg/kg dwt	-
ethyl acetate	Fresh water sediment	1.15 mg/kg	-
	Fresh water	0.24 mg/l	-
	Marine water sediment	0.115 mg/kg	-
	Soil	0.148 mg/kg	-
	Sewage Treatment Plant	650 mg/l	-
	Marine water	0.024 mg/l	
n hutul apatata	Soil	0.024 mg/l	-
n-butyl acetate	Fresh water	0.09 mg/kg	-
		0.18 mg/l	-
	Sewage Treatment Plant	35.6 mg/l	-
	Marine water	0.018 mg/l	-
	Fresh water sediment	0.981 mg/kg	-
	Marine water sediment	0.098 mg/kg	-
Reaction mass of ethylbenzene and xylen	e Fresh water	0.327 mg/l	-
-	Marine water	0.327 mg/l	-
	Sewage Treatment	6.58 mg/l	-
e of issue/Date of revision : 1/16/2024	Date of previous issue	: 1/15/2024	Version : 1.19

SECTION 8: Exposure controls/personal protection

SECTION 8: Exposure controls	personal protection	on	
	Plant		
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
isopentyl acetate	Fresh water	0.011 mg/l	-
	Marine water	0.001 mg/l	-
	Fresh water sediment	0.335 mg/kg	-
	Marine water sediment	0.034 mg/kg	-
	Sewage Treatment	30 mg/l	-
	Plant		
	Soil	0.06 mg/kg dwt	-

8.2 Exposure controls

Appropriate engineering controls	: Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.
Individual protection measure	<u>ires</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Use safety eyewear designed to protect against splash of liquids.
Skin protection	
Hand protection	
combination of chemicals The breakthrough time m The instructions and infor replacement must be follo Gloves should be replace Always ensure that gloves The performance or effect maintenance.	ust be greater than the end use time of the product. mation provided by the glove manufacturer on use, storage, maintenance and
Gloves	 Duration / breakthrough time: <1 hour, Glove material: NBR, nitrile rubber, material thickness as splash protection: at least 0.2 mm, (EN374) Glove material: NBR, nitrile rubber Material thickness for short-term contact: at least 0.5 mm, (EN374) The recommendation for the type or types of glove to use when handling this product is based on information from the following source: Expert judgment The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Body protection	 Personnel should wear antistatic clothing made of natural fibres or of high- temperature-resistant synthetic fibres.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.
Environmental exposure controls	: Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

		• •
<u>Appearance</u>		
Physical state	:	Liquid.
Colour	:	Clear.
Odour	:	Not available.
Odour threshold	:	Not available.
Melting point/freezing point	:	Technically not possible to measure
Initial boiling point and boiling range	:	70 to 155.6°C (158 to 312.1°F)
Flammability (solid, gas)	:	Not available.
Upper/lower flammability or explosive limits	:	Lower: 1% Upper: 11.4%
Flash point	:	Closed cup: 20°C (68°F)
Auto-ignition temperature		333°C (631.4°F)
Decomposition temperature	:	Not applicable.
рН	:	Not applicable.
		Kinematic (40°C): <20.5 mm ² /s
Viscosity	•	
Viscosity Solubility(ies)	:	
•	:	Result
Solubility(ies) Media cold water	:	Result Soluble
Solubility(ies) Media cold water Solubility in water		Result Soluble Not available.
Solubility(ies) Media cold water Solubility in water Miscible with water	:	Result Soluble Not available. Yes.
Solubility(ies) Media cold water Solubility in water	:	Result Soluble Not available. Yes.
Solubility(ies) Media cold water Solubility in water Miscible with water Partition coefficient: n-octanol/ water Vapour pressure	::	Result Soluble Not available. Yes. Not applicable. 2.3 kPa (17.2 mm Hg)
Solubility(ies) Media cold water Solubility in water Miscible with water Partition coefficient: n-octanol/ water	::	Result Soluble Not available. Yes. Not applicable. 2.3 kPa (17.2 mm Hg) Not available.
Solubility(ies) Media cold water Solubility in water Miscible with water Partition coefficient: n-octanol/ water Vapour pressure Relative density Density		Result Soluble Not available. Yes. Not applicable. 2.3 kPa (17.2 mm Hg) Not available. 0.926 g/cm³
Solubility(ies) Media cold water Solubility in water Miscible with water Partition coefficient: n-octanol/ water Vapour pressure Relative density		Result Soluble Not available. Yes. Not applicable. 2.3 kPa (17.2 mm Hg) Not available.
Solubility(ies) Media cold water Solubility in water Miscible with water Partition coefficient: n-octanol/ water Vapour pressure Relative density Density Vapour density Explosive properties		Result Soluble Not available. Yes. Not applicable. 2.3 kPa (17.2 mm Hg) Not available. 0.926 g/cm³ Not available. Not available. Not available.
Solubility(ies) Media cold water Solubility in water Miscible with water Partition coefficient: n-octanol/ water Vapour pressure Relative density Density Vapour density Explosive properties Oxidising properties		Result Soluble Not available. Yes. Not applicable. 2.3 kPa (17.2 mm Hg) Not available. 0.926 g/cm³ Not available. Not available. Not available. Not available. Not available.
Solubility(ies) Media cold water Solubility in water Miscible with water Partition coefficient: n-octanol/ water Vapour pressure Relative density Density Vapour density Explosive properties	::::::::::::::::::::::::::::::::::::::	Result Soluble Not available. Yes. Not applicable. 2.3 kPa (17.2 mm Hg) Not available. 0.926 g/cm³ Not available. Not available. Not available.

room temperature (=20°C)

SECTION 10: Stabil	ity and reactivity
10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: Stable under recommended storage and handling conditions (see Section 7).
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Date of issue/Date of revision	: 1/16/2024 Date of previous issue : 1/15/2024 Version : 1.19 10/18

SECTION 10: Stability and reactivity

10.5 Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	:	Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen. Not applicable

SECTION 11: Toxicological information

11.1 Information on toxicological effects

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
cyclohexanone	LC50 Inhalation Gas.	Rat	8000 ppm	4 hours
-	LD50 Oral	Rat	1800 mg/kg	-
ethyl acetate	LC50 Inhalation Vapour	Rat	22.6 mg/l	4 hours
-	LD50 Dermal	Rabbit	20001 mg/kg	-
	LD50 Oral	Rat	5620 mg/kg	-
n-butyl acetate	LC50 Inhalation Vapour	Rat	21.1 mg/l	4 hours
-	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-
Reaction mass of	LC50 Inhalation Vapour	Rat	6350 to 6700	4 hours
ethylbenzene and xylene			ppm	
	LD50 Dermal	Rabbit	121236 mg/kg	-
	LD50 Oral	Rat	3523 to 4000	-
			mg/kg	
isopentyl acetate	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	16600 mg/kg	-

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
mixture	9000.0	3321.6	40000	83.9	N/A
cyclohexanone	1800	1100	8000	N/A	N/A
ethyl acetate	5620	20001	N/A	22.6	N/A
n-butyl acetate	10768	N/A	N/A	21.1	N/A
Reaction mass of ethylbenzene and xylene	N/A	1100	N/A	11	N/A
isopentyl acetate	16600	N/A	N/A	N/A	N/A

Irritation/Corrosion

Date of issue/Date of revision

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
cyclohexanone	Eyes - Severe irritant	Rabbit	-	20 mg	-
,	Eyes - Severe irritant	Rabbit	-	24 hours 250	-
				ug	
	Skin - Irritant	Rabbit	-	-	-
	Skin - Mild irritant	Human	-	48 hours 50	-
				%	
	Skin - Mild irritant	Rabbit	-	500 mg	-
isopentyl acetate	Skin - Erythema/Eschar	Rabbit	1.7	-	-
2-methylbutyl acetat	Skin - Mild irritant	Mammal -	-	-	-
		species			
		unspecified			

Sensitisation

Mutagenicity

Carcinogenicity

Reproductive toxicity

Teratogenicity

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
cyclohexanone	Category 3	-	Respiratory tract irritation
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects
ethyl acetate	Category 3	-	Narcotic effects
n-butyl acetate	Category 3	-	Narcotic effects
Reaction mass of ethylbenzene and xylene	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Reaction mass of ethylbenzene and xylene	Category 2	-	-

Aspiration hazard

Product/ingredient name	Result
Reaction mass of ethylbenzene and xylene	ASPIRATION HAZARD - Category 1

Information on likely routes : Not available. of exposure

Potential acute health effects

Eye contact	: Causes serious eye damage.
Inhalation	: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Skin contact	: Causes skin irritation.
Ingestion	 Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain
	watering redness

SECTION 11: Toxicological information

Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains nausea or vomiting

Delayed and immediate effects as well as chronic effects from short and long-term exposure

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	ects
Not available.	
Conclusion/Summary	: Not available.
General	: May cause damage to organs through prolonged or repeated exposure.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Other information

SECTION 12: Ecological information

: Not available.

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
cyclohexanone	Acute EC50 32.9 mg/l	Algae - Green algae - <i>Chlamydomonas reinhardtii</i> - Exponential growth phase	72 hours
	Acute LC50 527000 µg/l Fresh water	Fish - Fathead minnow - Pimephales promelas	96 hours
	Chronic EC10 3.56 mg/l	Algae - Green algae - <i>Chlamydomonas reinhardtii -</i> Exponential growth phase	72 hours
ethyl acetate	Acute EC50 2500000 μg/l Fresh water Algae - Green algae - Selenastrum sp.		96 hours
	Acute LC50 750000 µg/l Fresh water	Crustaceans - Scud - Gammarus pulex	48 hours
	Acute LC50 154000 µg/l Fresh water	Daphnia - Water flea - Daphnia cucullata	48 hours
	Acute LC50 212500 µg/l Fresh water	Fish - Indian catfish - <i>Heteropneustes fossilis</i>	96 hours
	Chronic NOEC 2.4 mg/l Fresh water	Daphnia - Water flea - <i>Daphnia</i> <i>magna</i>	21 days
ate of issue/Date of revision	: 1/16/2024 Date of previous issue	: 1/15/2024 Version	:1.19 13/

SECTION 12: Ecological information

	Chronic NOEC 75.6 mg/l Fresh water	Fish - Fathead minnow - <i>Pimephales promelas</i> - Embryo	32 days
n-butyl acetate	Acute LC50 100 ppm Fresh water	Fish - Bluegill - Lepomis macrochirus	96 hours
Reaction mass of hylbenzene and xylene	Acute EC50 2.2 mg/l	Algae - Algae - Selenastrum capricornutum	73 hours
	Acute LC50 1 mg/l	Daphnia - Daphnia - <i>Daphnia</i> <i>magna</i>	24 hours
	Acute LC50 2.6 mg/l	Fish - Trout - Oncorhynchus mykiss	96 hours
	Chronic NOEC 16 mg/l	Micro-organism - Activated sludge - Activated sludge	28 days
isopentyl acetate	Acute LC50 11.1 mg/l	Fish	96 hours

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
isopentyl acetate	OECD 301C Ready Biodegradability - Modified MITI Test (I)	88 % - Readily - 28 days	-	-
Conclusion/Summary	: Not available.		·	·
Product/ingredient name	Aquatic half-life	Photo	olysis	Biodegradability
isopentyl acetate	-	-		Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
cyclohexanone	0.86	-	Low
ethyl acetate	0.68	30	Low
n-butyl acetate	2.3	-	Low
Reaction mass of	3.16	-	Low
ethylbenzene and xylene			
isopentyl acetate	2.25	-	Low

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

SECTION 13: Disp	osal considerations		
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.		
Hazardous waste	: Yes.		
Waste catalogue			
Waste code	Waste designation		
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances		
Packaging Methods of disposal	The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.		
Type of packaging	Waste catalogue		
	15 01 10* packaging containing residues of or contaminated by hazardous substances		
Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.		

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	ΙΑΤΑ
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	II	II	II	11
14.5 Environmental hazards	No.	Yes.	No.	No.

Additional information

ADR/RID	:	<u>Special provisions</u> 640 (C) Tunnel code (D/E)
ADN	:	The product is only regulated as an environmentally hazardous substance when transported in tank vessels. Special provisions 640 (C)
14.6 Special precautions for	:	Transport within user's premises: always transport in closed containers that are

becial precautions for : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

user

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758 Fade-Out Thinner

SECTION 14: Transport information

14.7 Transport in bulk: Notaccording to IMOinstruments

: Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions	Not applicable.
on the manufacture,	
placing on the market	
and use of certain	
dangerous substances,	
mixtures and articles	

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c

National regulations

Product/ingredient name List name Name on list Classification Notes

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

15.2 Chemical safety : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms	 ATE = Acute Toxicity Estimate GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = GB CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative
----------------------------	--

Date of issue/Date of revision	: 1/16/2024	Date of previous issue	: 1/15/2024	Version : 1.19 16/18
--------------------------------	-------------	------------------------	-------------	----------------------

SECTION 16: Other information

Procedure used to derive the classification

Classification	Justification	
Flam. Liq. 2, H225	On basis of test data	
Skin Irrit. 2, H315	Calculation method	
Eye Dam. 1, H318	Calculation method	
STOT SE 3, H335	Calculation method	
STOT SE 3, H336	Calculation method	
STOT RE 2, H373	Calculation method	
Asp. Tox. 1, H304	Calculation method	

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
Date of printing	: 1/16/2024
Date of issue/ Date of	: 1/16/2024
revision	
Date of previous issue	e : 1/15/2024
Version	: 1.19

Notice to reader

This product is intended for industrial use only.

Safety Data Sheet (SDS) content is believed to be accurate as of its issue date, but is subject to change as new information is received by Axalta Coatings Systems, LLC or any of its subsidiaries or affiliates (Axalta). This SDS may incorporate information that has been provided to Axalta by its suppliers. Users should ensure that they are referring to the most current version of the SDS. Users are responsible for following the precautions identified in this SDS. It is the users' responsibility to comply with all laws and regulations applicable to the safe handling, use, and disposal of the product.

Users of Axalta products should read all relevant product information prior to use, and make their own determination as to the suitability of the products for their intended use. Except as otherwise required by applicable law, AXALTA MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The information on this SDS relates only to the specific product identified in Section 1, Identification, and does not relate to its possible use in combination with any other material or in any specific process. If this product is to be used in combination with other products, Axalta encourages you to read and understand the SDS for all products prior to use.

Date of issue/Date of revision	: 1/16/2024	Date of previous issue
--------------------------------	-------------	------------------------

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758 Fade-Out Thinner

SECTION 16: Other information

© 2022 Axalta Coating Systems, LLC and all affiliates. All rights reserved. Copies may be made only for those using Axalta Coating Systems products.